



**Safety Data Sheet
Structure Guard Part B Thick**

**Revision Date:
7 May, 2026**

Section 1. Identification

Product identifier

Product Identity

Structure Guard Part B Thick

Other means of identification

SE1000B AM

Relevant identified uses of the substance or mixture and uses advised against

100% solids epoxy coating for rehabilitation and protection of water and wastewater infrastructure.

Details of the supplier of the safety data sheet

Company Name

Quadex, LLC (a Vortex company)
564 W. 9320 S.,
Sandy, UT 84070

Emergency

24 hour Emergency Telephone No.

Domestic Shipments and to Canada: 1-800-633-8253
International Shipments: 1-801-629-0667

Customer Service:

844-782-4832

Section 2. Hazard(s) identification

Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)

Flammable Liquid 4;H227

Combustible Liquid.

Acute toxicity(oral), category 4;H302

Harmful if swallowed.

Skin corrosion/irritation category 1;H314

Causes severe skin burns and eye damage.

Serious eye damage / eye irritation, category 1;H318

Causes serious eye damage.

Skin sensitizer category 1A;H317

May cause an allergic skin reaction.

Reproductive toxicity, category 2;H361fd

Suspected of damaging fertility. Suspected of damaging the unborn child.

Aquatic toxicity (acute), category 2;H401

Toxic to aquatic life.

Aquatic toxicity (chronic), category 1;H410

Very toxic to aquatic life with long lasting effects.

Label elements



Danger

H227 Combustible liquid.

H302 Harmful if swallowed.

- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H361Fd Suspected of damaging fertility. Suspected of damaging the unborn child.
- H401 Toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.

[Prevention]

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No Smoking.
- P260 Do not breathe dust, fume, mist, vapors or spray.
- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves, eye protection, and face protection.

[Response]

- P301+312 IF SWALLOWED: Call a POISON CENTER, doctor or physician if you feel unwell.
- P302+352 IF ON SKIN: Wash with plenty of soap and water.
- P303+361+353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P304+340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+313 IF exposed or concerned: Get medical advice or attention.
- P310 Immediately call a POISON CENTER, doctor or physician.
- P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P333+313 If skin irritation or a rash occurs: Get medical advice or attention.
- P362+364 Take off contaminated clothing and wash it before reuse.
- P363 Wash contaminated clothing before reuse.
- P370+378 In case of fire: Use extinguishing media listed in section 5 of SDS for extinction.
- P391 Collect spillage.

[Storage]

- P403+235 Store in a well ventilated place. Keep cool.
- P405 Store locked up.

[Disposal]

- P501 Dispose of contents or container in accordance with local and national regulations.

Other hazards

This product contains PBT/vPvB/vPvM chemicals.

84852-15-3	Nonyl phenol	Endocrine disruptor
98-54-4	p-tert-Butyl phenol	Endocrine disruptor

Does NOT contain component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS) per the US EPA PFASMASTER combined list of PFAS chemicals.

Section 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the OSHA’s Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7).

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
p-tert-Butyl phenol CAS Number: 98-54-4 Synonyms: p-tert.butyl phenol	30 - 60	Skin corrosion/irritation category 2;H315 Serious eye damage / eye irritation, category 1;H318 Aquatic toxicity (chronic), category 1;H410 Reproductive toxicity, category 2;H361F	*PBT/vPvB
m-phenylenebis(methylamine) CAS Number: 1477-55-0 Synonyms: 1,3-Benzenedimethanamine, 1,3-bis(aminomethyl)benzene, 1,3-Xylenediamine, alpha, alpha'-Diamino-m-xylene, Diamino-1,3-Xylol, m-Xylene-alpha, .alpha.'-diamine, M-xylylenediamine, M-크실렌디아민, M. Xylylendiamin, MXDA	10 - 30	Acute toxicity(oral), category 4;H302 Skin corrosion/irritation category 1B;H314 Skin sensitizer category 1B;H317 Aquatic toxicity (chronic), category 3;H412 Serious eye damage / eye irritation, category 1;H318 Acute toxicity(inhalation), category 4;H332	No data available
1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl- CAS Number: 25513-64-8 Synonyms: 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	10 - 30	Acute toxicity(oral), category 4;H302 Skin corrosion/irritation category 1A;H314 Serious eye damage / eye irritation, category 1;H318 Skin sensitizer category 1A;H317	No data available
Nonyl phenol CAS Number: 84852-15-3 Synonyms: 4-Nonylphenol, branched, Phenol, 4-nonyl-, branched	7 - 13	Reproductive toxicity, category 2;H361fd Acute toxicity(oral), category 4;H302 Skin corrosion/irritation category 1B;H314 Aquatic toxicity (acute), category 1;H400 Aquatic toxicity (chronic), category 1;H410	No data available
Amorphous silica, hydrophobic CAS Number: 67762-90-7 Synonyms: Silicones and siloxanes, dimethyl-, reaction products with silica	3 - 7	Not Classified	No data available
Hexamethylenediamine CAS Number: 124-09-4 Synonyms: No available information	0.5 - 1.5	Acute toxicity(dermal), category 4;H312 Acute toxicity(oral), category 4;H302 Specific target organ toxicity, Single exposure category 3;H335 Skin corrosion/irritation category 1B;H314	No data available

The actual concentration or concentration range is withheld as a trade secret.

*PBT/vPvB - PBT, vPvM or vPvB-substance.

The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

Description of first aid measures

General

In all cases of doubt, or when symptoms persist, seek medical attention.
Never give anything by mouth to an unconscious person.

Inhalation

Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

Eyes

Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

Skin

Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

Ingestion

If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Overview

No specific symptom data available.
Reproductive or genetic defect hazard. Treat symptomatically. See section 2 for further details.

Eyes

Causes serious eye damage.

Skin

May cause an allergic skin reaction. Causes severe skin burns and eye damage.

Ingestion

Harmful if swallowed.

Section 5. Fire-fighting measures

Extinguishing media

Suitable Extinguishing Media: Use water spray, dry chemical, alcohol-resistant foam, or carbon dioxide. Use water spray to cool fire-exposed containers.

Unsuitable Extinguishing Media: Do not use direct water jet - may spread the material.

Special hazards arising from the substance or mixture

Hazardous decomposition: Carbon Monoxide. Carbon Dioxide. Nitrogen Oxides; Nitrogen oxide can react with water vapors to form corrosive nitric acid. Ammonia.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No Smoking.

Do not breathe dust, fume, mist, vapors or spray.

Advice for fire-fighters

Wear full protective gear and self-contained breathing apparatus (SCBA). Avoid contact with skin and eyes. Approach fire from upwind to avoid hazardous vapors and corrosive fumes.

ERG Guide No. 153

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

Environmental precautions

Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up

Place in appropriate chemical waste container. Approach suspected leak areas with caution. Call Emergency Response number for advice.

Section 7. Handling and storage

Precautions for safe handling

Handle containers carefully to prevent damage and spillage.

Use personal protective equipment. Avoid breathing vapor. Avoid contact with eyes, skin and clothing. Keep away from heat and flame. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling.

See section 2 for further details. - [Prevention]

Conditions for safe storage, including any incompatibilities

Avoid exposure to heat, light, and air for prolonged periods of time. Store in a cool, dry well ventilated area away from sources of heat and incompatible materials. Eliminate all ignition and incompatible materials.

Collect spill with non spark tools.

Incompatible materials: Strong acids, caustics, oxidizers, Avoid uncontrolled exposure to Epoxy Resin, Amine, Isocyanates.

See section 2 for further details. - [Storage]

Specific end use(s)

100% solids epoxy coating for rehabilitation and protection of water and wastewater infrastructure.

Section 8. Exposure controls / personal protection

Control parameters

Exposure Limits

CAS No.	Ingredient	Source	Value
98-54-4	p-tert-Butyl phenol	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
124-09-4	Hexamethylenediamine	OSHA	No Established Limit
		ACGIH	TWA: 0.5 ppm
		NIOSH	No Established Limit
1477-55-0	m-phenylenebis(methylamine)	OSHA	No Established Limit
		ACGIH	TWA C 0.018 ppm
		NIOSH	C 0.1 mg/m ³ [skin]
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
67762-90-7	Amorphous silica, hydrophobic	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
84852-15-3	Nonyl phenol	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

Exposure controls

Respiratory

Not required for properly ventilated areas. Wear appropriate respirator when ventilation is inadequate.

Eyes

Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

Skin

Avoid skin contact. Chemical-resistant gloves and goggles, face-shield and synthetic apron or coveralls should be used to prevent contact with eyes, skin or clothing.

Engineering Controls

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Information on basic physical and chemical properties

Physical State

Liquid

Color

Not Provided

Odor

Characteristic

Odor threshold

Not Available

Melting point / freezing point

Not Available

Initial boiling point and boiling range

0 to 545 °C

Flammability (solid, gas)

Not Applicable

Upper/lower flammability or explosive limits

Lower Explosive Limit: Not Available

Flash Point

Upper Explosive Limit: Not Available

Auto-ignition temperature

81 °C (178 °F)

Decomposition temperature

Not Available

pH

Not Available

Viscosity (cSt)

Not Available

Solubility in Water

Not Available

Partition coefficient n-octanol/water (Log Kow)

Not Available

Vapor pressure (Pa)

Not Available

Relative Density

no data

Vapor Density

0.986

Not Available

Evaporation rate (Ether = 1)

Not Available

VOC Content

Not Available

Oxidising properties

No available information

Explosive properties

No available information

Other information

No other relevant information.

Section 10. Stability and reactivity

Reactivity

Hazardous Polymerization will not occur.

Chemical stability

Stable under normal circumstances.

Possibility of hazardous reactions

No available information

Conditions to avoid

Avoid high temperatures and contact with incompatible material

Incompatible materials

Strong acids, caustics, oxidizers, Avoid uncontrolled exposure to Epoxy Resin, Amine, Isocyanates.

Hazardous decomposition products

Carbon Monoxide. Carbon Dioxide. Nitrogen Oxides; Nitrogen oxide can react with water vapors to form corrosive nitric acid. Ammonia.

Section 11. Toxicological information

Acute toxicity

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
p-tert-Butyl phenol - (98-54-4)	4,000.00, Rat - Category: 5	No data available.	No data available.	5.60, Rat - Category: NA	No data available.

m-phenylenebis(methylamine) - (1477-55-0)	930.00, Rat - Category: 4	> 3,100.00, Rat - Category: NA	No data available.	1.60, Rat - Category: 4	No data available.
1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl- - (25513-64-8)	No data available.	No data available.	No data available.	No data available.	No data available.
Nonyl phenol - (84852-15-3)	No data available.	No data available.	No data available.	No data available.	No data available.
Amorphous silica, hydrophobic - (67762-90-7)	No data available.	> 2,000.00, Rat - Category: NA	No data available.	No data available.	No data available.
Hexamethylenediamine - (124-09-4)	No data available.	No data available.	No data available.	No data available.	No data available.

Carcinogen Data

CAS No.	Ingredient	Source	Value
98-54-4	p-tert-Butyl phenol	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
124-09-4	Hexamethylenediamine	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
1477-55-0	m-phenylenebis(methylamine)	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
67762-90-7	Amorphous silica, hydrophobic	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
84852-15-3	Nonyl phenol	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit

Classification	Category	Hazard Description
Acute toxicity (oral)	4	Harmful if swallowed.
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	1	Causes severe skin burns and eye damage.
Serious eye damage/irritation	1	Causes serious eye damage.
Respiratory sensitization	---	Not Applicable
Skin sensitization	1A	May cause an allergic skin reaction.
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	2	Suspected of damaging fertility. Suspected of damaging the unborn child.
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

Possible routes of entry:

Inhalation, ingestion, skin contact, and skin absorption.

Symptoms and effects, both acute and delayed:

No specific symptom data available.

Reproductive or genetic defect hazard. Treat symptomatically.

Eyes Causes serious eye damage.

Skin May cause an allergic skin reaction. Causes severe skin burns and eye damage.

Ingestion Harmful if swallowed.

Section 12. Ecological information

Toxicity

Very toxic to aquatic life with long lasting effects.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
p-tert-Butyl phenol - (98-54-4)	5.14, Pimephales promelas	3.90, Daphnia magna	No data available.
m-phenylenebis(methylamine) - (1477-55-0)	87.60, Oryzias latipes	28.00, Daphnia magna	20.30, raphidocelis subcapitata
1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl- - (25513-64-8)	No data available.	No data available.	No data available.
Nonyl phenol - (84852-15-3)	0.13, fathead minnow	0.06, Algae	No data available.
Amorphous silica, hydrophobic - (67762-90-7)	> 5,000.00, Fish	> 5,000.00, Daphnia magna	> 5,000.00, Algae
Hexamethylenediamine - (124-09-4)	No data available.	No data available.	No data available.

Persistence and degradability

There is no data available on the preparation itself.

Bioaccumulative potential

No available information

Mobility in soil

No available information

Results of PBT and vPvB assessment

This product contains PBT/vPvB/vPvM chemicals.

Other adverse effects

No available information

Section 13. Disposal considerations

Waste treatment methods

Observe all federal, provincial and local regulations when disposing of this substance.

Section 14. Transport information



	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
UN number	UN2735	UN2735	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s., (Benzene-1,3-Dimethanamine, 1, 5-Pentanediamine, 2-Methyl))	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s., (Benzene-1,3-Dimethanamine, 1, 5-Pentanediamine, 2-Methyl))	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s., (Benzene-1,3-Dimethanamine, 1, 5-Pentanediamine, 2-Methyl))
Transport hazard class(es)	Class: 8 Sub Class: Not Applicable	Class: 8 Sub Class: Not Applicable	Class: 8 Sub Class: Not Applicable
Packing group	II	II	II
Environmental hazards	IMDG Marine Pollutant: Yes; (p-tert-Butyl phenol)		
Special precautions for user	No available information		

Section 15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)

Toxic Substance Control Act (TSCA)

CAS Number	Ingredient	Toxic Substance Control Act (TSCA)	Comments	Status
0025513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	Yes		ACTIVE
0067762-90-7	Amorphous silica, hydrophobic	Yes	UVCB XU	ACTIVE
0001328-53-6	C.I. Pigment Green 7	Yes		ACTIVE
0000124-09-4	Hexamethylenediamine	Yes		ACTIVE
0001477-55-0	m-phenylenebis(methylamine)	Yes		ACTIVE
0084852-15-3	Nonyl phenol	Yes	UVCB SP	ACTIVE
0000098-54-4	p-tert-Butyl phenol	Yes		ACTIVE

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Nonyl phenol

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 Label Warning:

This product contains no chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Section 16. Other information

Revision Date 7 May, 2026

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H361 Suspected of damaging fertility or the unborn child.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Disclaimer: The information presented herein is supplied as a guide to those who handles or use this product. Safe work practices must be employed when working with any materials. It is important that the end user makes a determination regarding the adequacy of the safety procedures employed during the use of this product.

End of Document